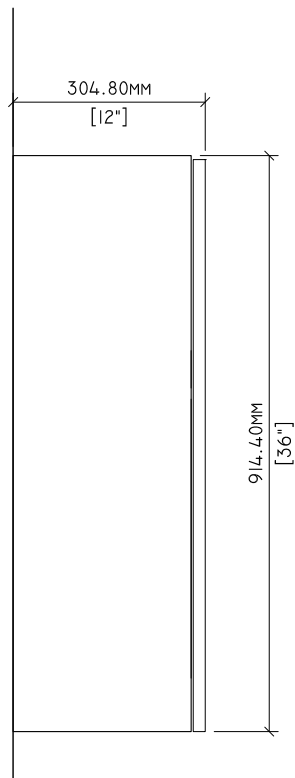
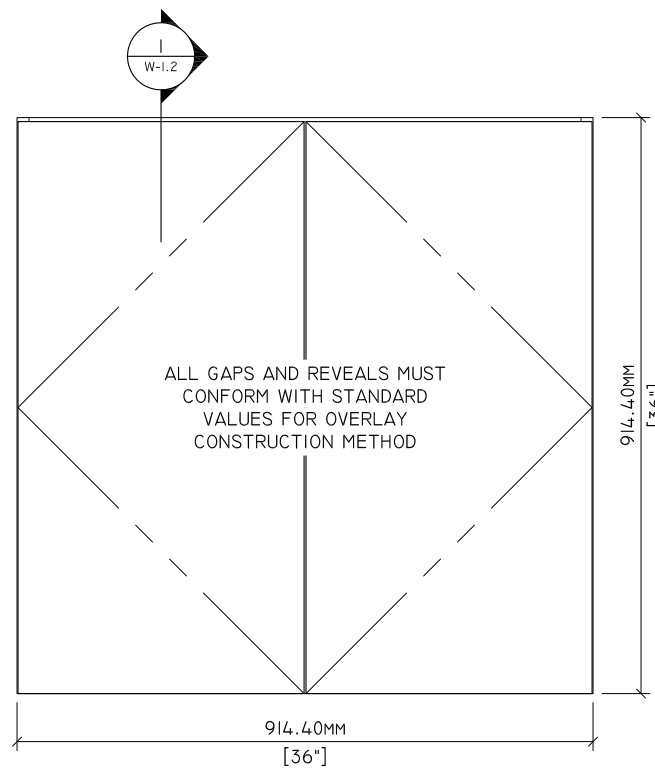


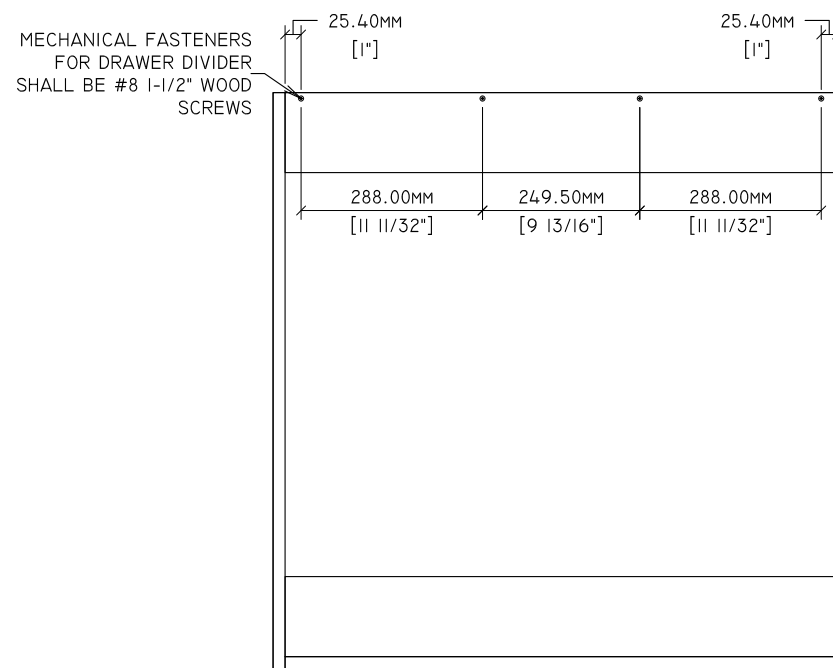
1 PLAN
W-1.1 1" = 1'-0"



2 SIDE ELEVATION
W-1.1 1" = 1'-0"



3 ELEVATION
W-1.1 1" = 1'-0"



4 BACK ELEVATION
W-1.1 1" = 1'-0"

MATERIAL NOTES

ITEM	NOM. THICK	CORE MATERIAL	CORE GRADE	FACE MATERIAL	BACK MATERIAL
LEFT VERTICAL SIDE	3/4"	PARTICLEBOARD	M2	TFL	TFL
RIGHT VERTICAL SIDE	3/4"	PARTICLEBOARD	M2	TFL	TFL
TOP HORIZONTAL COMPONENT	3/4"	PARTICLEBOARD	M2	TFL	TFL
BOTTOM HORIZONTAL COMPONENT	3/4"	PARTICLEBOARD	M2	TFL	TFL
ADJUSTABLE SHELF	1"	PARTICLEBOARD	M2	TFL	TFL
VERTICAL BACK COMPONENT	1/4"	MDF	I30	TFL	RAW
HINGED DOORS	3/4"	PARTICLEBOARD	M2	TFL	TFL
NAILER COMPONENT	3/4"	PARTICLEBOARD	M2	TFL	TFL

PERMISSIBLE TOLERANCES

- PERMISSIBLE TOLERANCES, PROVIDED ALL AESTHETIC STANDARD REQUIREMENTS ARE MET:
 - STRETCHERS AND NAILERS MAY ALLOW FOR A TOLERANCE OF +/- 1.6MM [1/16"] IN WIDTH
 - MACHINED JOINERY AND FASTENERS USED FOR STRUCTURAL PERFORMANCE MUST MAINTAIN SPACING PATTERN BASED ON TESTED PRODUCT AND ENGINEERING DRAWINGS
 - MACHINING +/- 1 MM [.039"], EXCLUDING DRILL DIAMETERS
 - ADDITIONAL FASTENERS AND/OR ADHESIVE MAY BE USED TO MEET AESTHETIC REQUIREMENTS

*SUBJECT TO CHANGE WITHOUT NOTICE. LATEST EDITION WILL BE ENFORCED.

GENERAL NOTES

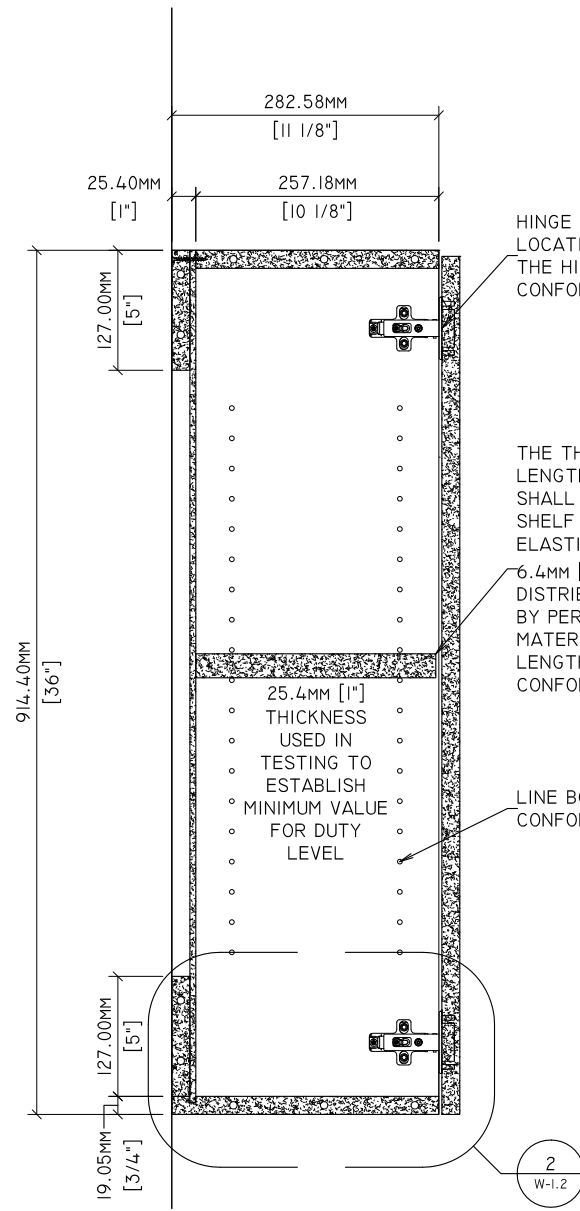
- THESE DRAWINGS DO NOT INDICATE CONFORMANCE WITH AWI STANDARDS. MANUFACTURERS SHALL ACQUIRE AN OFFICIAL AWI TEST REPORT IN ORDER TO INDICATE CONFORMANCE.
- CABINET SIZE AND CONFIGURATION MAY BE ALTERED AS LONG AS JOINERY, SPACING, AND LOCATION REQUIREMENTS ARE FOLLOWED.
- ALL JOINERY SHALL MEET THE TOLERANCES OF AWI STANDARDS.
- DOWELS SHALL BE 8MM X 30MM.
- CONSTRUCTION ILLUSTRATED HEREIN IS CONFORMING FOR ALL FRAMELESS DOOR AND DRAWER OVERLAYS.



Standards Development and Performance Testing
 1310 Southerfield Road
 Americus, GA 31709

Drawn By:	HD	REVISIONS	
Reviewed By:	-	①	-
Revised By:	HKM	②	7/7/2020
Revised By:	HKM	③	7/9/2021
Approved By:	-	④	-

SPECIMEN DWG. NO.:	W-1.1
JOINERY METHOD NO.:	8MM DOWEL
SPECIMEN MATERIAL:	PARTICLEBOARD M2
BATCH QUANTITY:	-
SCALE:	AS NOTED

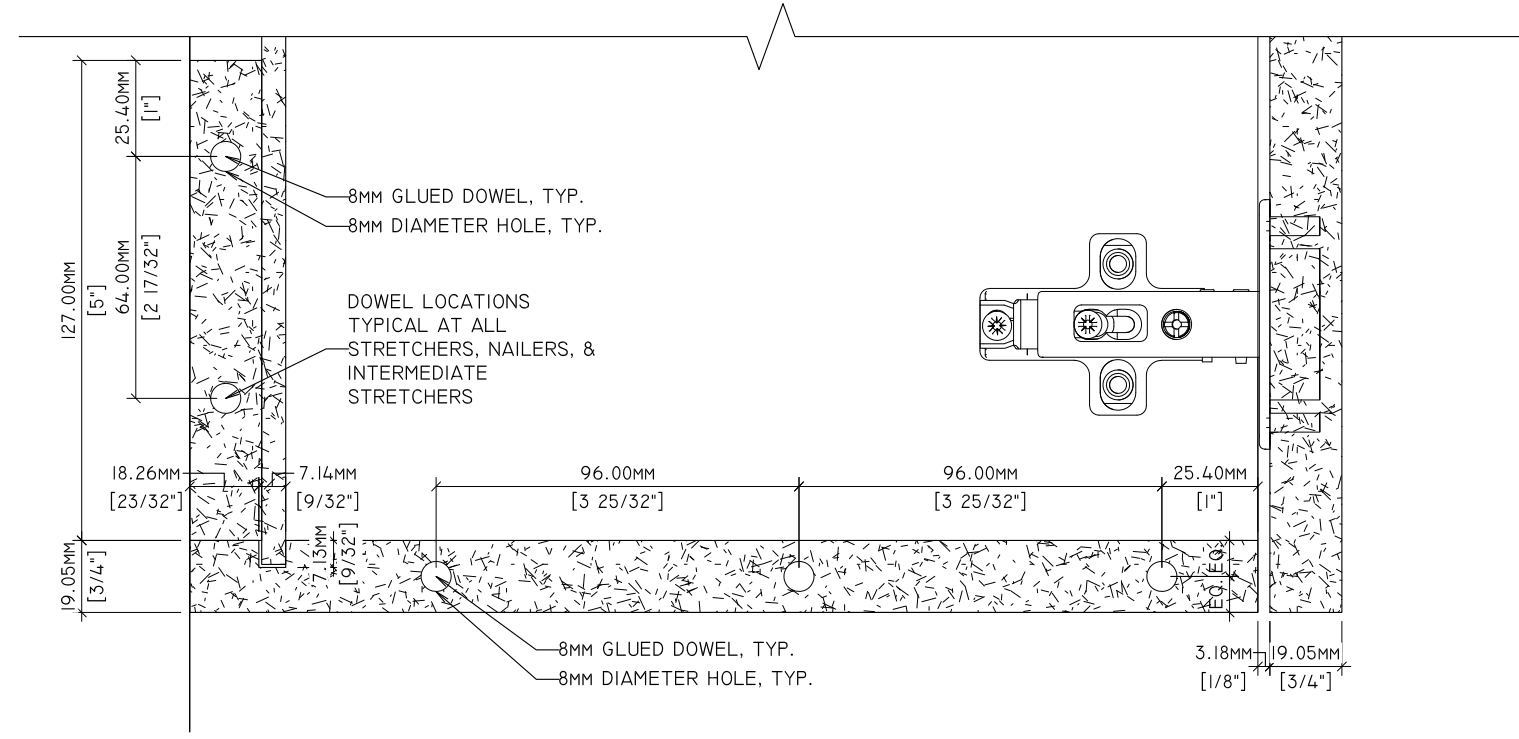


HINGE TYPE AS SPECIFIED, HINGE LOCATION AT THE DIRECTION OF THE HINGE MANUFACTURER AND TO CONFORM WITH AWI STANDARDS.

THE THICKNESS, WIDTH, AND LENGTH FOR AN ADJUSTABLE SHELF SHALL BE DETERMINED BY THE SHELF MATERIAL'S MODULUS OF ELASTICITY (MOE), WITH MAXIMUM 6.4mm [$\frac{1}{4}$ inch] DEFLECTION, UNIFORMLY DISTRIBUTED LOAD AS DETERMINED BY PERFORMANCE DUTY LEVEL, MATERIAL THICKNESS, SHELF LENGTH, AND SHELF WIDTH IN CONFORMANCE WITH 3.3.5.2.

LINE BORE LOCATIONS SHALL CONFORM WITH AWI STANDARDS.

1 SECTION
W-1.2 1-1/2" = 1'-0"



8MM GLUED DOWEL, TYP.
8MM DIAMETER HOLE, TYP.

DOWEL LOCATIONS TYPICAL AT ALL STRETCHERS, NAILERS, & INTERMEDIATE STRETCHERS

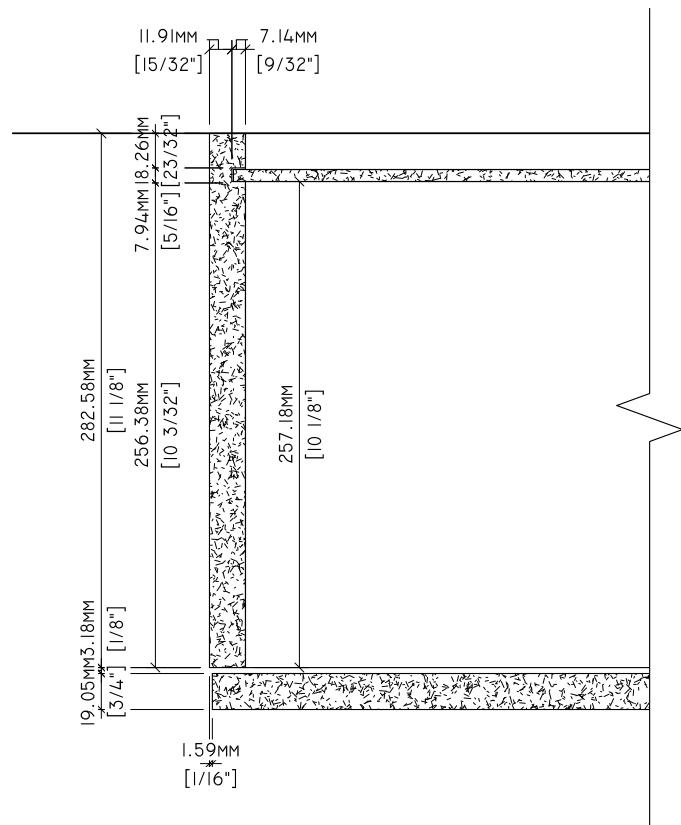
8MM GLUED DOWEL, TYP.
8MM DIAMETER HOLE, TYP.

2 DETAIL
W-1.2 6" = 1'-0"

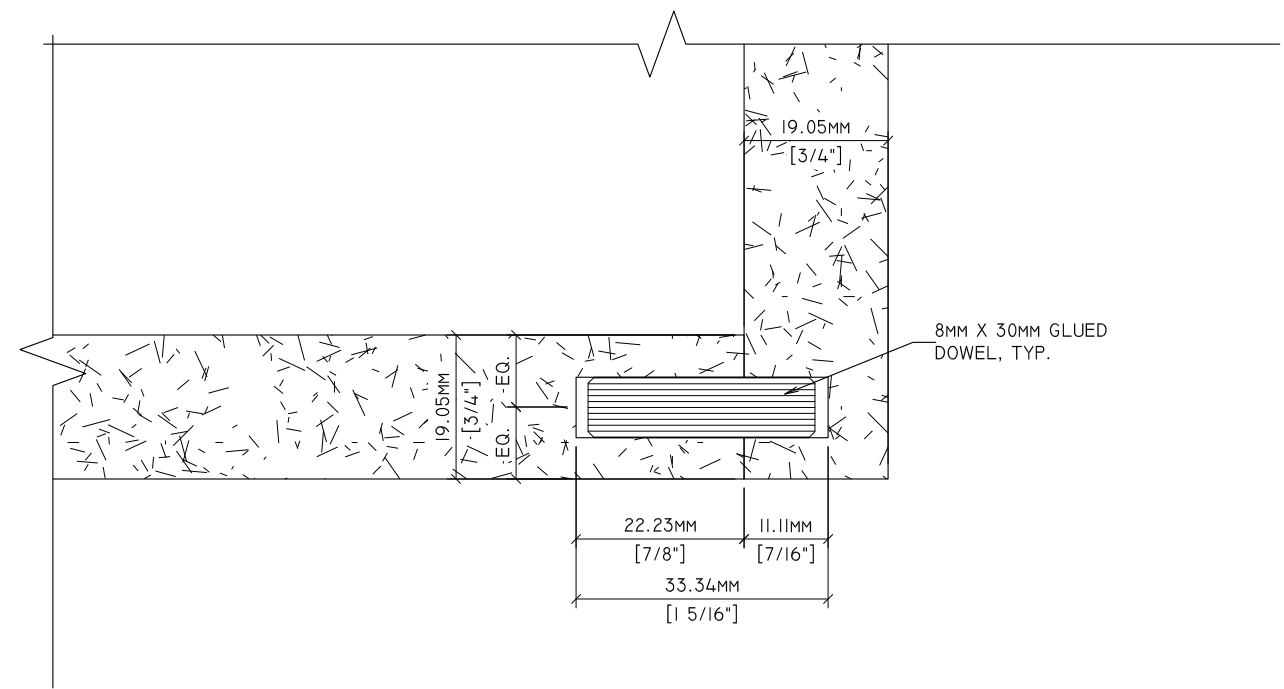


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1310 Southerfield Road
Americus, GA 31709

Drawn By:	HD	REVISIONS		SPECIMEN DWG. NO.: W-1.2
Reviewed By:	-	①	-	JOINERY METHOD NO.: 8MM DOWEL
Revised By:	HKM	②	7/7/2020	SPECIMEN MATERIAL: PARTICLEBOARD M2
Revised By:	HKM	③	7/9/2021	BATCH QUANTITY: -
Approved By:	-	④	-	SCALE: AS NOTED



1 PLAN DETAIL
W-1.3 3" = 1'-0"



2 DETAIL
W-1.3 12" = 1'-0"

Drawn By:	HD	REVISIONS		SPECIMEN DWG. NO.: W-1.3
Reviewed By:	-	①	-	JOINERY METHOD NO.: 8MM DOWEL
Revised By:	HKM	②	7/7/2020	SPECIMEN MATERIAL: PARTICLEBOARD M2
Revised By:	HKM	③	7/9/2021	BATCH QUANTITY: -
Approved By:	-	④	-	SCALE: AS NOTED